# CURRENT TO PRESSURE (I/P) CONVERTER

IP210 Series Control Air 3-15 to 3-120 psi





- ✓ Loop Powered
- ✓ Ideal for Pneumatic Control Systems
- ✓ IP65 Sealed Case
- Zero and Span Adjustments for Field Calibration
- Rugged Zinc-Cast Housing

A "current to pressure" converter (I/P) converts an analog signal (4 to 20 mA) to a proportional linear pneumatic output (3 to 15 psig). Its purpose is to translate the analog output from a control system into a precise, repeatable pressure value to control pneumatic actuators/operators, pneumatic valves, dampers, vanes, etc. The IP210 is a loop-powered instrument, which eliminates the need for an external power supply (except for IP210-X120).

#### **Principle of Operation**

OMEGA's IP210 converts an analog signal (4 to 20 mA) to a proportional linear pneumatic output (3 to 15 psig). Its uncomplicated design and proven electromagnetic force balance deliver consistently high performance.



The IP210 provides a reliable, repeatable, accurate means of converting an electrical signal into pneumatic pressure. Its force balance principle is a coil suspended in a magnetic field on a flexible mount. At the lower end of the coil is a flapper valve that operates against a precision ground nozzle to create a backpressure on the servo diaphragm of a booster relay.

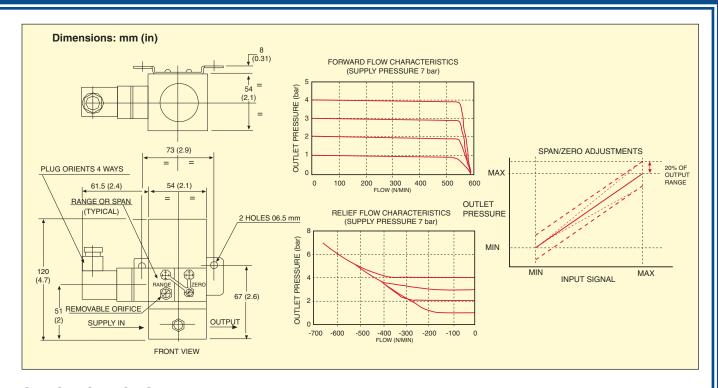
The input current flows in the coil and produces a force between the coil and the flapper valve, which controls the servo pressure and the output pressure.

Zero adjustment of the unit is made by turning a screw that regulates the distance between the flapper valve and the air nozzle. Span adjustment



is made by varying a potentiometer, which shunts input current past the coil. An integral volume flow booster provides adequate flow capacity, resulting in fast response time and accurate control.

# LOOP-POWERED ELECTROPNEUMATIC CONTROL



#### **SPECIFICATIONS**

Accuracy: 0.5% FS

Supply Sensitivity: 0.025% span per % supply pressure change Zero Adjustment: 5% FS Span Adjustment: 20% FS

Operating Temp: -20 to 70°C (-5 to 160°F) Compensated Temp: -10 to 60°C (15 to 140°F)

Thermal Effects:

<0.1%/°C over operating range Input Resistance: <300  $\Omega$ 

Media: Oil-free, clean, dry air filtered

to 25 μm

**Recommended Supply Pressure:** 25 to 30 psig (filtered air)

Max Supply Pressure: 80 psig (for IP210-X120: 135 psi)

Min Supply Pressure: 10 psi above

maximum output pressure

Air Consumption (Leakage): 0.03 SFCM

Flow Rate: 10 SFCM ≤60 psi;

0.06 >60 psi

Response Time: <30 psi

[less than 0.5 s (10 to 90% step);

≥30 psi: 2 s]

**Failure Mode:** Upon electrical failure, the signal pressure falls to bleed

pressure

Pressure Port: 1/4 FNPT

Electrical Connection: DIN 43650 with screw terminals included **Housing:** IP65 rated, epoxy-painted

zinc die castings

**Construction:** Nitrile diaphragms, stainless steel/nylon flapper, nozzle and supply valve, integral surface mounting

bracket included **Weight:** 1.7 kg (3 lb)

#### MOST POPULAR MODELS HIGHLIGHTED!

| To Order <i>(Specify Model Number)</i> |       |             |               |  |
|--|-------|-------------|---------------|--|
| MODEL NO.                              | PRICE | INPUT RANGE | OUTPUT RANGE  |  |
| IP210-X15                              | \$450 | 4 to 20 mA  | 3 to 15 psig  |  |
| IP210-X30                              | 450   | 4 to 20 mA  | 3 to 30 psig  |  |
| IP210-X60                              | 450   | 4 to 20 mA  | 3 to 60 psig  |  |
| IP210-X120                             | 470   | 4 to 20 mA* | 3 to 120 psig |  |

<sup>\* 3-</sup>wire system. External 24 Vdc power supply required.

#### **ACCESSORY**

| MODEL NO. | PRICE | DESCRIPTION  |
|-----------|-------|--|
| WODEL NO. | PRICE | DESCRIPTION  |
| GE-2317   | \$131 | Reference Book: Valve Handbook   |
|           |       | The state of the s |

Comes complete with operator's manual.

Ordering Examples: IP210-X15, I/P converter, takes a 4 to 20 mA control signal and converts it into 3 to 15 psig control air, \$450. IP210-X60, I/P converter, takes a 4 to 20 mA control signal and converts it into 3 to 60 psig control air, \$450.

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