



# 100 and 180 mm Programmable Chart Recorders



RD206, \$1560, shown smaller than actual size.



RD2812, \$2295, shown smaller than actual size.

RD200 and RD2800 Series  
Starts at

**\$1430**



- ✓ **Simultaneous Digital Displays of Multipoint Data**
- ✓ **Universal Input**
- ✓ **Alarm Display/Printings**
- ✓ **Software Package "KIDS" Available**
- ✓ **Conforms to CE, UL, and CSA Standards**

The RD200 and RD2800 Series chart recorders are 100 mm, multipoint, hybrid recorders that can print/display multichannel and alarm data simultaneously. A total of 56 ranges can be programmed for each channel: 35 thermocouple, 11 RTD, and 10 DC voltage. The user can also program up to 4 levels of alarms for each channel; optional alarm outputs are available. The recorders display alarm settings (status and channels), and can print channel alarms and alarm numbers. A data acquisition software package, "KIDS", lets the user create real-time and historical data/trend displays. The RD200 and 2800 Series chart recorders are manufactured in ISO9001-certified facilities and conform to CE, UL, and CSA safety standards.

## Specifications Input Specifications

### Number of Measuring Points:

#### RD200 Series:

**Multipoint:** 6 points

**Pen Type:** 1 to 4 points

#### RD2800 Series:

**Multipoint:** 6, 12, 24 points

**Pen Type:** 1 to 4 points

### Input Signals:

Universal input, DC voltage, thermocouple, DC current (requires shunt resistor)

*Contact input [remote-contact input (option—up to 4 points) for operation printing for inputs]*

**Range Setup:** Programming of input types and ranges by keys

**Scale Setup:** Programming of maximum value, minimum values, and engineering units by keys

### Accuracy Rating:

Refer to the table of inputs



RD204, \$2630, shown smaller than actual size.

RD206, \$1560, shown smaller than actual size.

#### Measuring Interval:

- About 5 s/6 points
- About 10 s/12 points
- About 20 s/24 points
- About 100 ms (pen-type)

#### Reference Junction Compensation Accuracy:

- K, E, J, T, N, Platinel II:**  
±0.5°C (0.9°F) or less
- R, S, NiMo-Ni, CR-AuFe, WRe5-WRe26, W-Wre, U, L:**  
±1.0°C (1.8°F) or less

At measurements higher than 0°C (32°F), the above errors are added to the accuracy ratings for internal reference junction compensation.

**Burnout:** With function to detect input signal disconnection for thermocouple inputs and resistance thermometer inputs; up-scale burnout, down-scale burnout or burnout disable is selectable for each input

**Terminal Board:** Detachable type, removable on wirings

#### Alarm Specifications

**Alarm Display:** "ALARM" illumination and flashing of measured value at an alarm-activated channel.

**Alarm Types:** Absolute value alarm, differential alarm, rate-of-change alarm

**Alarm Programming:** Individual programming for each channel, maximum 4 levels (alarm points) per channel

#### Alarm Outputs (Optional):

Refer to list of options

#### Printing Specifications (Multipoint)

##### Printing Interval (Multipoint):

About 5 seconds per point

##### Printing System:

Wire-dot type 6-color ribbon

##### Printing Color:

##### Trace Printing:

- Red:** 1, 7, 13, 19
- Black:** 2, 8, 14, 20
- Blue:** 3, 9, 15, 21
- Green:** 4, 10, 16, 22
- Brown:** 5, 11, 17, 23
- Purple:** 6, 12, 18, 24

##### Digital Printing:

##### Periodic Data Printing, Digital

**Data Printing:** Repetition of red, black, blue, green, brown and purple

##### Channel Number Printing:

Same color as trace printing

##### Fixed-Time Printing:

##### Range (Scale), Tag Engineering

**Unit:** Same color as trace printing

**Month/Day or Year/Month/Day,**

**Time, Time Line, Chart Speed:**

Black

#### List Printing:

##### Programmed Parameters:

Same color as trace printing

**Others:** Black

##### Programming Change Mark: Black

##### Alarm Printing: Red

##### Chart: Fan-fold

##### Chart Speed: 1 to 1500 mm/hr

##### Chart Speed Default: RD200—

20 mm/hr, RD2800—25 mm/hr

**Periodic Data Printing:** Digital printing of time, channel numbers and measured values on trace printing interval time (hour, minute); optional programming (limited by chart speeds)

**Digital Data Printing:** Digital printing of time and measured values by interrupting trace printing on demand

##### Alarm Printing:

**Alarm-Activated:** Time, channel number, alarm type and level (alarm point number)

**Alarm Reset:** Time, channel number and level (alarm point number)

**Subtract Printing:** Printing of difference between 2 channels or between a channel and a reference value (programmed value)

**Fixed-Time Printing:** Printing of month/day, time, time line, ranges (scales), tags and engineering units every fixed-time (interlocking to chart speed)



## Display Specifications (Multipoint)

**Digital Display:** -9999 to 99999

**Display Items:** Simultaneous display of 6 or 12 measured values per channel, or time(year/month/day/hour/minute), alarm-activated channel and chart speed

**Status Display:** Printing status, key lock and alarm-activation condition

## Printing Specifications (Pen-Type)

**Printing System:**

**Analog Tracing:**

Disposable cartridge pen

**Digital Printing:** Plotter pen

**Printing Color:**

**Analog Tracing:** 1st pen red, 2nd pen green, 3rd pen blue, 4th pen brown

**Digital Printing:** Purple periodic data printing, digital data printing (analog tracing continuance/interruption), date and time printing (at power-on, every hour), chart speed printing, scale, unit and tag printing, alarm activation/reset printing, programming change mark, pen offset correction (POC)

**Chart Speed:**

1 to 600 mm/hr, 1 to 200 mm/min

**Default:**

**RD200:** 20 mm/hr

**RD2800:** 25 mm/hr

**Phase Synchronizing Correction:** Time-axis POC

**(POC) Subtract Printing:** Printing of difference between 2 channels or between a channel and a reference value (programmed value)

**Message Printing:** Pre-programmed letters are printed by a key or a remote contact (optional); 5 kinds of message (time + message of maximum 15 letters)

**Pen-Lift Function:** By RECORD OFF key, all pens are lifted up simultaneously; at power-off, the last pen status is kept; a lever for manually lifting up/down of all pens is provided

## Display Specifications (Pen-Type)

**Analog Indication:**

**RD200 Series:** 100 mm bar graph for each input point (51 segments, same color as analog tracing is indicated at each 5 segments)

**RD2800 Series:** 180 mm bar graph for each input point (101 segments, same color as analog tracing is indicated at each 10 segments)

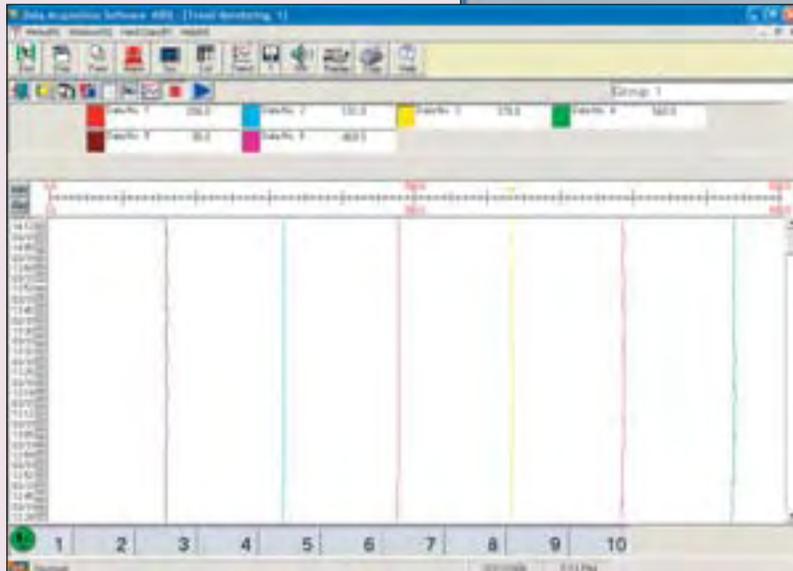
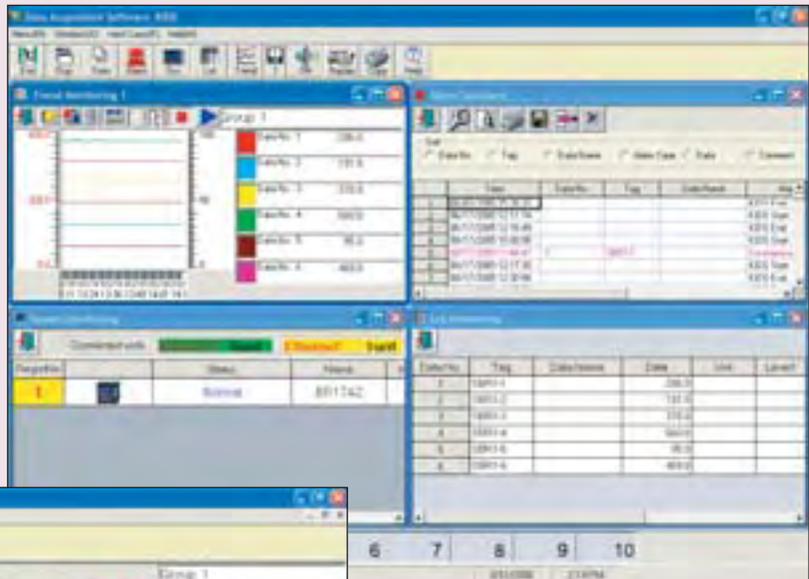
**Digital Display:** -9999 to 99999 [optional decimal place, with cursor (by each analog tracing color)]

**Display Items:**

**RD200 Series:** Simultaneous display of 4-channel measured values, hour/minute, chart speed and alarm-activated channel

**RD2800 Series:** Simultaneous display of 4-channel measured values or year, month/day, hour/minute, chart speed and alarm-activated channel lock and alarm-activation condition

KIDS software, \$270.



Chan	Unit	Chan	Unit	Chan	Unit	Chan	Unit	Chan	Unit
CH1	Non	0-	OR	CH0	0	0Non	0-	OR	
CH2	Non	0-	OR	CH0	0	0Non	0-	OR	
CH3	Non	0-	OR	CH0	0	0Non	0-	OR	
CH4	Non	0-	OR	CH0	0	0Non	0-	OR	
CH5	Non	0-	OR	CH0	0	0Non	0-	OR	
CH6	Non	0-	OR	CH0	0	0Non	0-	OR	
CH7	Non	0.000-	OR	CH0	0	0.000Non	0.000-	OR	
CH8	Non	0.000-	OR	CH0	0	0.000Non	0.000-	OR	
CH9	Non	0.000-	OR	CH0	0	0.000Non	0.000-	OR	
CH10	Non	0.000-	OR	CH0					
CH11	Non	0.000-	OR	CH0					
CH12	Non	0.000-	OR	CH0					
CH13									

Pass software, \$270.

Chan	Input	PU	Range Low	Range High	Range D.Pct	Scale Low	Scale High	Scale D.Pct	Output
CH 1	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 2	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 3	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 4	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 5	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 6	K(-200to1370)	Extern	0	600	0	0	600	0	Not used
CH 7	V(-5to5)	Extern	-5.000	5.000	3	-5.000	5.000	3	Not used
CH 8	V(-5to5)	Extern	-5.000	5.000	3	-5.000	5.000	3	Not used
CH 9	V(-5to5)	Extern	-5.000	5.000	3	-5.000	5.000	3	Not used
CH 10	V(-5to5)	Extern	-5.000	5.000	3	-5.000	5.000	3	Not used
CH 11	V(-5to5)	Extern	-5.000	5.000	3	-5.000	5.000	3	Not used



## General Specifications

### Rated Power Supply:

100 to 240 Vac, 50/60 Hz

### Rated Power Consumption:

**Multipoint:** Max 45 VA

**Pen-Type:** Max 60 VA

### Normal Operating Conditions:

#### Ambient Temp/Humidity:

##### Multi-Point:

0 to 40°C (32 to 104°F),  
20 to 80% RH

**Pen Type:** 0 to 50°C (32 to 122°F),  
20 to 80% RH

**Power Voltage:** 90 to 264 Vac

**Power Frequency:** 50/60 Hz ±2%

### Attitude:

Left/right 0 to 10°, forward tilting 0°,  
backward tilting 0 to 30°

### Power Failure Protection:

**Multipoint:** Programmed parameters stored in EEPROM memory; clock circuit sustained for minimum 10 years by a lithium battery (at operation of more than 8 hours/day)

**Pen-Type:** Programmed parameters stored in EEPROM memory; clock circuit and POC data sustained for minimum 8 years by a lithium battery (at operation of more than 8 hours/day)

### Case Assembly Material:

**Door:** ABS resin (frame) with glass

**Enclosure:** Steel



RD2804, \$3850, shown smaller than actual size.



RD2812, \$2295.



RD2804, \$3850.



RD204, \$2630.



RD206, \$1506.

All models shown smaller than actual size.

### Options (Pen-Type)

Options	Explanations
<b>Alarm Output</b>	Three kinds of output (alarm, fail and chart-end) are possible; output: 6 points and 12 points (RD2800 only); maximum contact rating: contact mechanical relay output 240 Vac/0.2 A, resistive load
<b>Remote Contacts</b>	By 4-point contact input (2-point common) signal, the following 6 kinds of operation are selectable; chart speed 3-speed/chart stop, digital data print, list print, 4-point operation printing (printing of contact on/off status), totalizing start/stop, 5 kinds of message printing
<b>Printing Format*</b>	Zone printing: printing area is divided into 4 zones (RD2800) or 2 zones (RD200); compressed/expanded printing: a part of printing area of each channel is compressed or expanded; automatic range-shift printing: Printing range is automatically changed into a new printing area in the event of over-range or under-range
<b>Communications</b>	RS232C, RS422A, RS485 (user can specify); two kinds of protocol, MODBUS and private, are built-in
<b>Basic Mathematics</b>	The following math functions can be executed in time order or between channels: arithmetic, absolute value, square root, logarithm, natural logarithm, exponential, maximum, minimum, average, temperature/humidity
<b>Totalizer/Flow Correction</b>	Totalizing of measured data or calculated results and correction of flow by pressure, temperature, etc.

\* One kind of printing format specified by user.

### Options (Multipoint Type)

Options	Explanations	
<b>Measuring Interval</b>	1 second/6 points, 2 second/12 points, 4 seconds/24 points; alarm judgment interval: same as measuring interval, multipoint simultaneous display only; printing interval: about 5 seconds/point, conforming to CE, UL, CSA; the indication equivalent to maximum 25°C or 2 mV may vary under the test environment requested by EMC directive; by signals of 4-point contacts and 2-point common	
<b>Remote Contacts</b>	Contacts, the following operations are executed: selection of 3-chart speed/stop, digital data printing and list printing	
<b>Alarm Output</b>	Output: 6-, 12- or 24-point individual output possible; maximum contact rating: 100 Vac/0.5 A, 240 Vac/0.2 A, 100 Vdc/0.3 A	
<b>Printing Format*</b>	<b>Alarm Output</b>	Printing area is divided into 4 zones (RD2800) or 2 zones (RD200)
	<b>Compressed/Expanded Printing</b>	A part of printing area of each channel is printing compressed or expanded
	<b>Automatic Range-Shift</b>	Printing range is automatically changed into a new printing compressed or expanded
<b>Communications</b>	RS232C, RS422A, RS485 (user can specify); parameter programming, operation and data logging (MODBUS protocol)	
<b>Totalizer</b>	Totalizing of measured data or calculated data; interval: 1 minute to 24 hours or no interval	

### Input Table

Input Signals	Measuring Ranges	Reference Ranges	Accuracy Ratings	Display Resolutions	
DC Voltage	-13.8 to 13.8 mV	13.8 mV	±0.1% ±1-digit	10 µV	
	-27.6 to 27.6 mV	±27.6 mV		10 µV	
	-200 to 200 mV	±200 mV		100 µV	
	-500 to 500 mV	±500 mV		100 µV	
	-2 to 2 V	±2 V		1 mV	
	-5 to 5 V	±5 V		1 mV	
	-10 to 10 V	±10 V		10 mV	
	-20 to 20 V	±20 V		10 mV	
	-50 to 50 V	±50 V	10 mV		
Thermocouples	K	-200 to 300°C	±13.8 mV	0.1°C	
		-200 to 600°C	±27.6 mV	0.1°C	
		-200 to 1370°C	±69.0 mV	1°C	
	E	-200 to 200°C	±13.8 mV	0.1°C	
		-200 to 350°C	±27.6 mV	0.1°C	
		-200 to 900°C	±69.0 mV	1°C	
	J	-200 to 250°C	±13.8 mV	0.1°C	
		-200 to 500°C	±27.6 mV	0.1°C	
		-200 to 1200°C	±69.0 mV	1°C	
	T	-200 to 250°C	±13.8 mV	0.1°C	
		-200 to 400°C	±27.6 mV	0.1°C	
	R	0 to 1200°C	±13.8 mV	1°C	
		0 to 1760°C	±27.6 mV	1°C	
	S	0 to 1300°C	±13.8 mV	1°C	
		0 to 1760°C	±27.6 mV	1°C	
	B	0 to 1820°C	±13.8 mV	1°C	
	N	-200 to 400°C	±13.8 mV	0.1°C	
		-200 to 750°C	±27.6 mV	0.1°C	
		-200 to 1300°C	±69.0 mV	1°C	
	W-WRe26	0 to 2315°C	±69.0 mV	±0.15% ±1-digit	1°C
	WRe5-WRe26	0 to 2315°C	±69.0 mV	1°C	
	PrRh40-PrRh20	0 to 1888°C	±13.8 mV	1°C	
	NiMo-Ni	-50 to 290°C	±13.8 mV	±0.2% ±1-digit	0.1°
		-50 to 600°C	±27.6 mV	0.1°C	
-50 to 1310°C		±69.0 mV	1°C		
CR-AuFe	0 to 280 K	±13.8 mV	0.1 K		
Platinel II	0 to 350°C	±13.8 mV	0.1°C		
	0 to 650°C	±27.6 mV	0.1°C		
	0 to 1390°C	±69.0 mV	1°C		
U	-200 to 250°C	±13.8 mV	±0.15% ±1-digit	0.1°C	
	-200 to 500°C	±27.6 mV	0.1°C		
	-200 to 600°C	±69.0 mV	0.1°C		
L	-200 to 250°C	±13.8 mV	0.1°C		
	-200 to 500°C	±27.6 mV	±0.1% ±1-digit	0.1°C	
	-200 to 900°C	±69.0 mV	1°C		
Pt100	-140 to 150°C	160 Ω	±0.15% ±1-digit	0.1°C	
	-200 to 300°C	220 Ω	±0.1% ±1-digit	0.1°C	
	-200 to 850°C	400 Ω	0.1°C		
JPt100	-140 to 150°C	160 Ω	±0.15% ±1-digit	0.1°C	
	-200 to 300°C	220 Ω	0.1% ±1 digit	0.1°C	
	-200 to 649°C	400 Ω	0.1°C		
Pt50	-200 to 649°C	220 Ω	±0.1% ±1-digit	0.1°C	
Pt-Co	4 to 374 K	220 Ω	±0.15% ±1-digit	0.1 K	



RD206, \$1560, shown smaller than actual size.



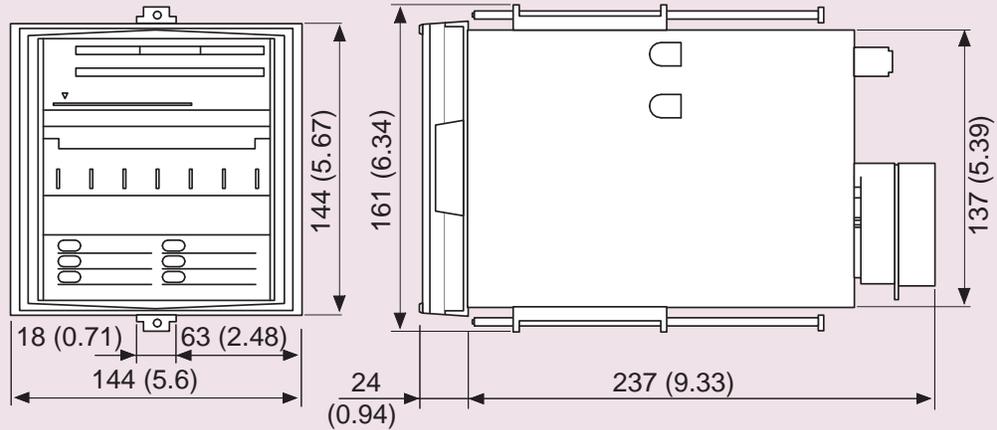
RD2812, \$2295, shown smaller than actual size.



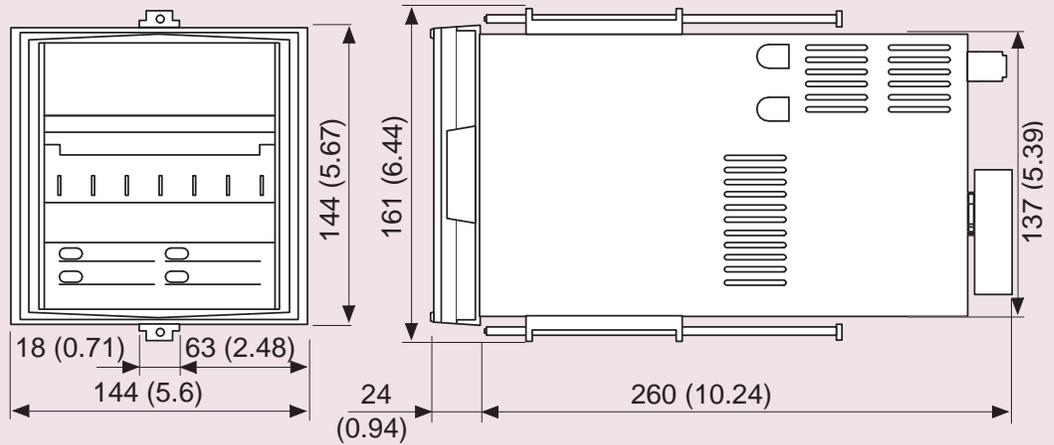
## External Dimensions

Dimensions: mm (in)

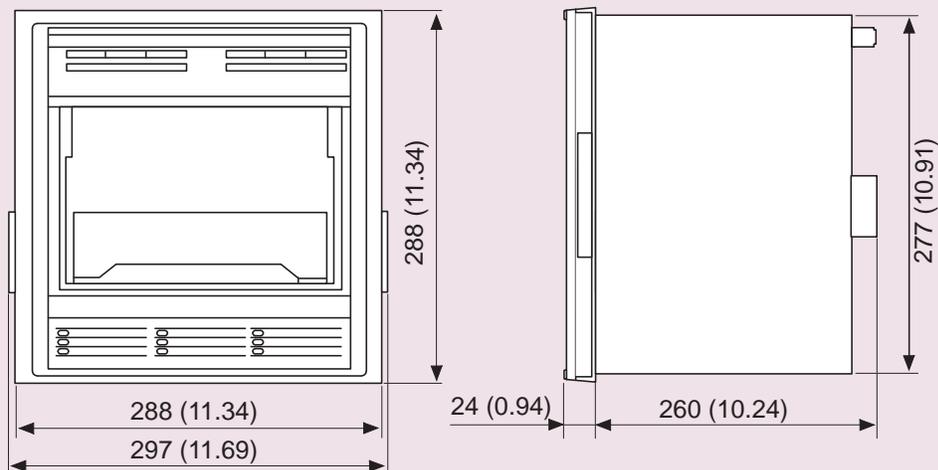
RD200 Series  
Multi-Points



RD200 Series  
Pen-Type



RD2800 Series



**Note:** Accuracy ratings are of measuring ranges at reference operation conditions. The reference junction compensation accuracy is not included with the accuracy ratings of thermocouple inputs. The indication equivalent to 200  $\mu\text{V}$  or 5°C (41°F) may vary under the test environment requested by EMC directive. Reference operating conditions:

**Ambient Temperature/Humidity Range:**

21 to 25°C (70 to 77°F), 45 to 65% RH

**Power Voltage:** 100 Vac  $\pm$ 1%

**Power Frequency:** 50/60 Hz  $\pm$ 0.5%

**Attitude:** Left/right 0°, forward tilting 0°, backward tilting 0°

**Warm-Up Time:** More than 30 minutes



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**To Order (Specify Model Number)**

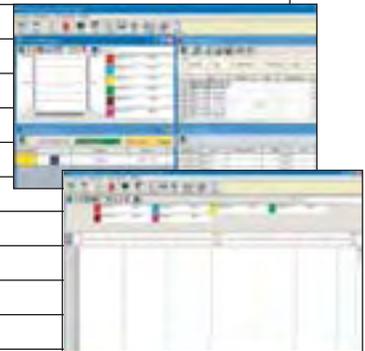
Model No.	Price	Description
RD201	\$1430	100 mm, 1-pen
RD202	1830	100 mm, 2-pen
RD203	2230	100 mm, 3-pen
RD204	2630	100 mm, 4-pen
RD206	1560	100 mm, 6-dot points
RD2801	1850	180 mm, 1-pen
RD2802	2490	180 mm, 2-pen
RD2803	3150	180 mm, 3-pen
RD2804	3850	180 mm, 4-pen
RD2806	2130	180 mm, 6-dot points
RD2812	2295	180 mm, 12-dot points
RD2824	3130	180 mm, 24-dot points



Comes with user's manual, 1 pen per channel and 1 pack of chart paper.  
**Ordering Example: RD206, 6-point recorder, \$1560.**

**Accessories**

Model No.	Price	Description
RD200-RC	\$22	6-color ribbon cassette for RD200
RD2800-RC	60	6-color ribbon cassette for RD2800
180A-CP-0-100	12	Chart paper for RD2800 pen (1 pack)
RD200-CP-0/100	79	Chart paper for RD200 pen (1 pack)
RD2800-PASS	270	Parameter programming software
RD2800-KIDS	270	Data acquisition software
RD200-01	33	Red pen, 1-channel for RD200
RD200-02	33	Green pen, 2-channels for RD200
RD200-03	33	Blue pen, 3-channels for RD200
RD200-04	33	Brown pen, 4-channels for RD200
RD2800-01	38	Red pen, 1-channel for RD2800
RD2800-02	38	Green pen, 2-channels for RD2800
RD2800-03	38	Blue pen, 3-channels for RD2800
RD2800-04	38	Brown pen, 4-channels for RD2800
PE-1001	250	Reference Book: Instrumentation and Control



**Optional Boards (Field Installable)**

Model No.	Price	Description
RD2800-C422	\$270	RS422A communication interface
RD2800-C485	270	RS485 communication interface
RD2800-C232	270	RS232C communication interface
RD2800-EI	270	Ethernet interface
RD2800-R6	255	6-point mechanical relay "C" SPST and remote contacts
RD2800-R12	510	12-point mechanical relay "C" SPST and remote contacts
RD2800-R24	670	24-point mechanical relay "C" SPST and remote contacts

**Other Options (Only 1 Option Available Per Unit—Not Field Installable)**

Model No.	Price	Description
RD-MATH	\$154	Mathematical calculation
RD-TOT	154	Totalizer
RD-FLOW	291	Totalizing/flow correction computation function (pen-type only)
RD-TFLOW	146	Basic + totalizing/flow correction computation function (pen-type only)

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